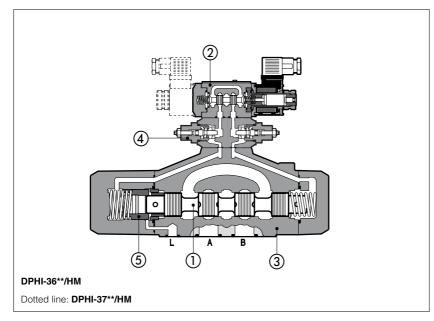


# Solenoid directional valves type DPHI, DPHU, DPHO

two stage, ISO 4401 size 10, 16, 25 and 32



DPHI, DPHU and DPHO are spool ① type, two or three position directional two stage solenoid valves designed to operate in oil hydraulic systems.

They are operated by a direct solenoid valve ② with coils certified according to the North American standard **C UR US**:

- DHI suitable for AC and DC supply;
- DHU suitable for DC supply with improved performances;
- DHO for DC supply, high performances.

Shell-moulding castings ③ machined by transfer lines and then cleaned by thermal deburring. Optimized flow paths largely cored with extrawide channels to tank for low pressure drops.

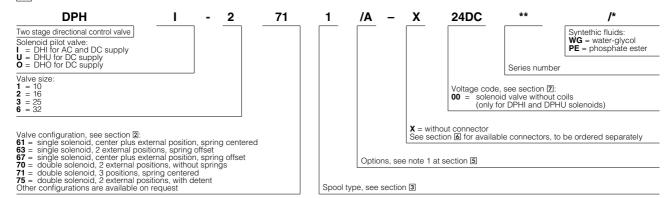
Valves can be supplied with optional devices for control of switching times (4) and with optional hydraulic centering device of main spool (5).

In DPHI and DPHU, coils are easily re-placeable without aid of tools.

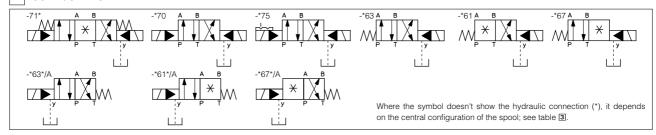
Rugged execution suitable for outdoor use. Surface mounting: ISO 4401, size 10, 16, 25 and 32

Max flow up to 160, 300, 650, 1000 l/min. Pressure up to 350 bar

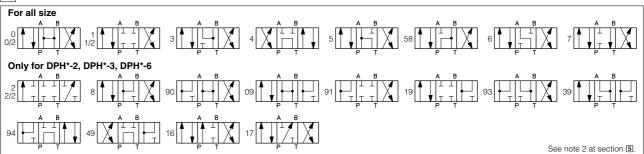
# 1 MODEL CODE



# 2 CONFIGURATION



**3 SPOOLS -** for intermediate passages, see tab. E001



#### MAIN CHARACTERISTICS OF SOLENOID DIRECTIONAL VALVES TYPE DPHI, DPHU, DPHO

Installation position	Any position for all valves except for type -*70 (without springs) that must be installed with horizontal axis if operated by impulses.	
Subplate surface finishing	Roughness index $\sqrt{\frac{0.4}{2}}$ flatness ratio 0,01/100 (ISO 1101)	
Ambient temperature	from -20°C to +70°C	
Fluid	Hydraulic oil as per DIN 51524 535; for other fluids see section □	
Recommended viscosity	15 ÷ 100 mm²/s at 40°C (ISO VG 15 ÷ 100)	
Fluid contamination class	ISO 19/16, achieved with in line filters at 25 $\mu$ m value to $\beta_{25} \ge 75$ (recommended)	
Fluid temperature	-20°C +60°C (standard and /WG seals) -20°C +80°C (/PE seals)	
Flow direction	As shown in the symbols of tables 2 and 3	
Operating pressure	Ports P, A, B, X: <b>350 bar;</b> Port T: <b>250 bar</b> (0 bar for option /D); Ports Y and L (if required): 0 bar Minimum pilot pressure for correct operation is 8 bar (10 bar with hydraulic centering device - option /M)	
Rated flow	See diagrams Q/ $\Delta p$ at section 8	
Maximum flow  DPH*-1: 160 l/min; DPH*-2: 300 l/min; DPH*-3: 650 l/min; DPH*-6: 1000 l/min (see rated flow at section  and operating limits at section		

#### 4.1 Coils characteristics

Insulation class	H (180°C) Due to the occuring surface temperatures of the solenoid coils, the European standards
	EN563 and EN982 must be taken into account
Connector protection degree	IP 65
Relative duty factor	100%
Supply voltage and frequency	See electric feature 🛽
Supply voltage tolerance	± 10%
Certification	C UR US

#### 5 NOTES

#### 5.1 Options

Solenoid mounted at side of port A of main body (only for single solenoid valves). In standard version, solenoid is mounted at side of port B.

/D = Internal drain.

External pilot pressure

Microswitch for monitoring spool position (only for DPH\*-2, -3, -6).

/FUNC = Proximity switch (two for double solenoid valves) for monitoring spool position: electric contact is closed when spool is in resting position (only for DPH\*-2, -3).

/FI/NO = Proximity switch (two for double solenoid valves) for monitoring spool position: electric contact is open when spool is in resting position (only for DPH\*-2, -3).

/H = Adjustable chokes (meter-out to the pilot chambers of the main valve).

Adjustable chokes (meter-out to the pilot chambers of the main valve).
 Adjustable chokes (meter-in to the pilot chambers of the main valve).
 (only for three position valves and DPH\*-2, -3, -6) = Hydraulic pressure centering: For operation with pressure higher than 250 bar and high rates of flow, the use of hydraulic centering device may be recommended.
 (R) = Pilot pressure generator (4 bar on port P - only for DPH\*-2, -3, -6), see section 11.
 (S) = Main spool stroke adjustment (only for DPH\*-2, -3, -6).
 (WP) = prolonged manual override protected by rubber cap (standard for DPHO models).
 (H) 1.0.2 (1.3) = device for switching time control (dimension) 1.1.1.2 (1.3) on A and B ports of the pilot valve.

/L1, /L2, /L3 = device for switching time control (dimension L1, L2, L3) on A and B ports of the pilot valve.

#### 5.2 Spools

- spools type 0 and 3 are also available as 0/1 and 3/1. With them, when in centre position, oil passage from ports to tank are restricted.
- spools type 1, 4, 5, 6 and 7 are also available as 1/1, 4/8, 5/1, 6/1 and 7/1 (6/1 and 7/1 only for DPH\*-2, -3, -6) that are properly shaped to reduce water-hammer

shocks during the switching (to use with option /L).
- spools type 9, 9\*, \*9, 16 and 17 are not available for DPH\*-6.

- other types of spools can be supplied on request

#### 6 ELECTRONIC CONNECTORS ACCORDING TO DIN 43650 - the connectors must be ordered separately

Code of connector	Function			
SP-666	nnector IP-65, suitable for direct connection to electric supply source			
SP-667	As SP-666 connector IP-65 but with built-in signal led, suitable for direct connection to electric supply source			
SP-669	With built-in rectifier bridge for supplying DC coils by alternating current (AC 110V and 230V - Imax 1A) - Only for DPHO			

For other available connectors, see tab. E010 and K500

#### 7 ELECTRIC FEATURES

Valve	External supply nominal voltage	Voltage	Type of	Power consumption	Cod	de of s	pare coi	l		Colour of
vaive	± 10%	code	connector	(2)	DPHI			DPHU		coil label
	6 DC	6 DC			SP-COU-6DC/ 80	0	SP-C	OU-6DC/ 80	)	brown
	9 DC	9 DC	]		-			-		light blue
	12 DC	12 DC			SP-COU-12DC /8	30	SP-CC	DUR-12DC /	10	green
	14 DC	14 DC	]		SP-COU-14DC /8	30	SP-CC	DUR-14DC /	10	brown
	18 DC	18 DC			-			-		blue
	24 DC	24 DC	1	33 W	SP-COU-24DC /8	30	SP-CC	DUR-24DC /	10	red
	28 DC	28 DC			SP-COU-28DC /8	30	SP-CC	DUR-28DC /	10	silver
	48 DC	48 DC			SP-COU-48DC /8	30		-		silver
	110 DC	110 DC	SP-666	0	SP-COU-110DC /8	80	SP-CO	UR-110DC /	/10	gold
	125 DC	125 DC	0		SP-COU-125DC /8	80		-		blue
DPHI	220 DC	220 DC	SP-667 60 VA		SP-COU-220DC /8	80	SP-CO	UR-220DC /	/10	black
DPHU	24/50 AC 24/60 AC	24/50/60 AC			SP-COI-24/50/60AC /8	80 (1)		-		pink
	48/50 AC 48/60 AC	48/50/60 AC		SP-COI-48/50/60AC /8	30 (1)		-		white	
	110/50 AC 120/60 AC	110/50/60 AC 120/60 AC		(3)	SP-COI-110/50/60AC /8 SP-COI-120/60AC	/		-		yellow white
	230/50 AC 230/60 AC	230/50/60 AC 230/60 AC			SP-COI-230/50/60AC /80 (1) SP-COI-230/60AC /80		-		light blue silver	
	110/50 AC 120/60 AC	110RC	00.000	40 VA 35 VA	SP-COU-110RC /8	80	SP-CO	UR-110RC /	10	gold
	230/50 AC 230/60 AC	230RC	SP-669	40 VA 35 VA	SP-COU-230RC /8	80	SP-CO	UR-230RC /	10	blue
Valve	External supply nominal voltage	Voltage	Type of	Power consumption	External supply nominal voltage	l l	oltage	Type of		Power sumption

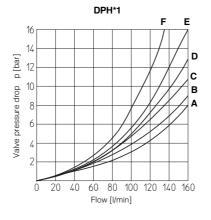
code connecto ± 10% ± 10% (2) (2)110/50 AC 12 DO 12 DC 40 W SP-666 32 W 110 DC DPHC 24 DC 120/60 AC 35 W SP-669 110 DC 230/50 AC 40 W SP-667 220 DC 220 DC 230/60 AC 35 W

- (1) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 10 ÷15% and the power consumption is 55 VA.
- (2) Average values based on tests preformed at nominal hydraulic condition and ambient/coil temperature of 20°C
- (3) When solenoid is energized, the inrush current is approx 3 times the holding current. Inrush current values correspond to a power consumption of about 150 VA.

# 8 FLOW VERSUS PRESSURE DIAGRAMS

Based on mineral oil ISO VG 46 at 50°C

Flow direction Spool type	P→A	Р→В	А→Т	В→Т	P→T
0/2, 1/2	D	Е	D	С	-
0	D	Е	С	С	Е
1	А	В	D	С	-
3, 6, 7	А	В	С	С	-
4, 4/8	В	С	D	D	-
5, 5/8	А	Е	С	C	F



# 9 OPERATING LIMITS

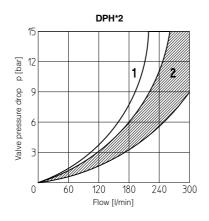
The max recommended flow rates - I/min - for a correct operation are shown in the tables below for some typical spools and inlet pressure.

For higher values the use of the

For higher values the use of the hydraulic centering device is recommended.

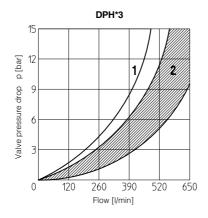
Spool	Inlet pressure						
	70	160	210	350			
0, 1, 3, 6, 7	160	160	160	145			
4, 4/8	160	160	135	100			
5, 5/8	160	160	145	110			
0/1. 0/2	160	160	145	135			

Flow direction Spool type		Р→В	А→Т	В→Т	Р→Т
4. 4/8	2	2	2	2	1
Other	2	2	2	2	-



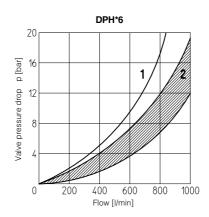
Spool	Inlet pressure						
	70 140 210 350						
0, 1, 3, 6, 7, 8	300	300	300	250			
2, 4, 4/8	300	300	240	140			
5	260	220	180	100			
0/1	300	250	210	180			
*9, 9*	300	300	270	200			

Flow direction Spool type		Р→В	A→T	В→Т	P→T
4. 4/8	2	2	2	2	1
Other	2	2	2	2	-



Spool	Inlet pressure						
	70	140	210	350			
1, 6, 7, 8	650	650	650	600			
2, 4, 4/8	500	500	450	400			
5, 0/1	600	520	400	300			
0, 3	650	650	600	540			
*9, 9*	500	500	500	450			

Flow direction Spool type	P→A	Р→В	А→Т	В→Т	P→T
4. 4/8	2	2	2	2	1
Other	2	2	2	2	-



Spool	Inlet pressure						
	70 140 210 350						
1, 6, 7, 8	1000	950	850	700			
0	950	900	800	650			
4, 4/8, 5	850	800	700	450			
0/1	950	850	650	450			

#### DPH\*-1

		Piloting pressure								
		70 bar		140 bar		210 bar		250	bar	
			DPHI		DPHI		DPHI		DPHI	
			DPHU	DPHI	DPHU	DPHI	DPHU	DPHI	DPHU	
1			DPHO		DPHO		DPHO		DPHO	
Configuration		Alternating	Direct	Alternating	Direct	Alternating	Direct	Alternating	Direct	
Corniguration		current	current	current	current	current	current	current	current	
71, 61, 67, 61*/A, 67*/A	Switch ON	35	50	30	45	25	40	20	35	
71, 61, 67, 61 /A, 67 /A	Switch OFF	50								
63, 63*/A	Switch ON	50	75	40	65	35	55	30	50	
03, 03 /A	Switch OFF				8	0				

#### DPH\*-2

		Piloting pressure									
		70 bar		140 bar		210 bar		250 bar			
		DPHI	DPHI		DPHI		DPHI		DPHI		
	1		DPHU	DPHI	DPHU	DPHI	DPHU	DPHI	DPHU		
			DPHO		DPHO		DPHO		DPHO		
Configuration		Alternating	Direct	Alternating	Direct	Alternating	Direct	Alternating	Direct		
Corniguration		current	current	current	current	current	current	current	current		
71, 61, 67, 61*/A, 67*/A	Switch ON	40	55	30	50	25	45	20	40		
	Switch OFF	60									
63, 63*/A	Switch ON	55	80	45	70	40	60	35	55		
	Switch OFF				95						

#### DPH\*-3

		Piloting pressure								
		70 bar		140 bar		210 bar		250	bar	
			DPHI		DPHI		DPHI		DPHI	
		DPHI	DPHU	DPHI	DPHU	DPHI	DPHU	DPHI	DPHU	
!			DPHO		DPHO		DPHO		DPHO	
Configuration		Alternating	Direct	Alternating	Direct	Alternating	Direct	Alternating	Direct	
Corniguration		current	current	current	current	current	current	current	current	
71, 61, 67, 61*/A, 67*/A	Switch ON	60	80	45	60	35	50	30	45	
71, 01, 07, 01 /A, 07 /A	Switch OFF	80								
62 62*//	Switch ON	95	115	75	95	65	75	50	65	
63, 63*/A	Switch OFF				10	30				

#### DPH\*-6

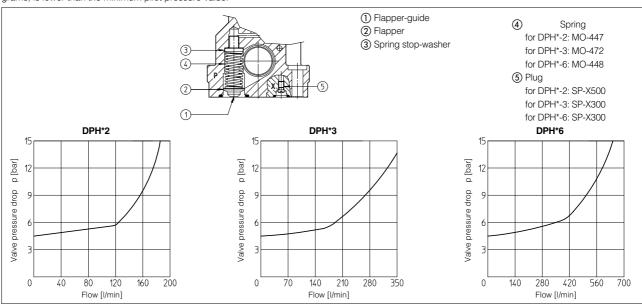
		Piloting pressure									
		70 bar		140 bar		210 bar		250	bar		
		DPHI	DPHI DPHU DPHO	DPHI	DPHI DPHU DPHO	DPHI	DPHI DPHU DPHO	DPHI	DPHI DPHU DPHO		
Configuration		Alternating current	Direct current	Alternating current	Direct current	Alternating current	Direct current	Alternating current	Direct current		
74 64 67 64*/4 67*/4	Switch ON	70	95	55	70	45	60	40	55		
71, 61, 67, 61*/A, 67*/A	Switch OFF	150									
CO CO*/A	Switch ON	115	145	95	110	80	100	70	90		
63, 63*/A	Switch OFF		280								

#### Notes:

- 1) For configuration 70 and 75, times of switching ON and switching OFF are the same: this value is equal to time of switch ON of configuration 63. 2) TEST CONDITIONS
- Nominal voltage supply DC (direct) and AC (alternating) with connector type SP-666. The use of other connectors can affect the switching time;
- 2 bar of counter pressure on port T; mineral oil: ISO VG 46 at 50°C
- 3) The response time is affected by elasticity of the hydraulic circuit, by variation of hydraulic characteristics and temperature.

#### 11 PILOT PRESSURE GENERATOR (OPTION /R)

The device /R generates an additional pressure drop, in order to ensure the minimum pilot pressure, for correct operation of the valves with internal pilot and fitted with spools type 0, 0/1, 4, 4/8, and 5. The device /R has to be fitted when the pressure drop in the valve, verified on flow versus pressure diagrams, is lower than the minimum pilot pressure value.



# 12 ORIFICE LOCATION FOR PILOT/DRAIN CHANNELS

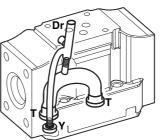
Depending on the position of internal plugs, different pilot/drain configurations can be obtained as shown below. To modify the pilot/drain configuration proper plugs must only be interchanged. The plugs have to be sealed using loctite 242. Standard valves have internal pilot and external drain

#### DPH\*-1

#### **Pilot channels**







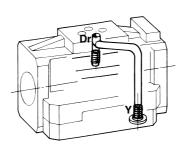
Internal piloting: External piloting:

Internal drain: External drain: blinded plug SP-X300 in X; plug SP-X310A in Pp; blinded plug SP-X300 in Pp; plug SP-X310A in X; blinded plug SP-X300 in Y; blinded plug SP-X300 in Dr.

#### DPH\*-2

Pilot channels

### **Drain channels**



Internal piloting:

blinded plug SP-X500 in X; plug SP-X512A in Pp;

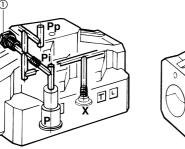
External piloting: blinded plug SP-X500 in Pp; plug SP-X512A in X;

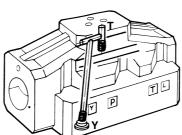
blinded plug SP-X300 in Y; blinded plug SP-X300 in Dr. Internal drain: External drain:

#### DPH\*-3

Pilot channels

**Drain channels** 





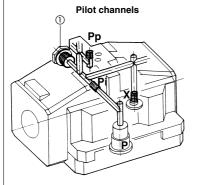
Internal piloting:

blinded plug SP-X300 in X; plug SP-X315A in Pp; blinded plug SP-X300 in Pi; plug SP-X315A in X; External piloting:

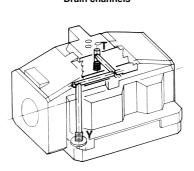
blinded plug SP-X300 in Y; blinded plug SP-X300 in T. Internal drain: External drain:

To reach the Pi orifice, remove plug ①

#### DPH\*-6



### Drain channels

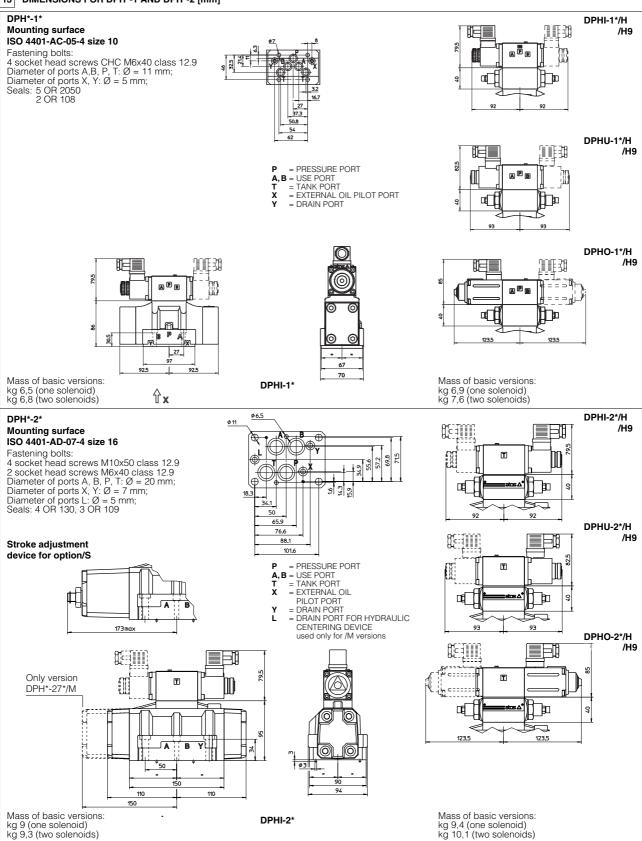


Internal piloting:

External piloting:

Internal drain: External drain: blinded plug SP-X300 in X; plug SP-X325A in Pp; blinded plug SP-X300 in Pi; plug SP-X325A in X;

blinded plug SP-X300 in Y; blinded plug SP-X300 in T.



Overall dimensions refer to valves with connectors type SP-666

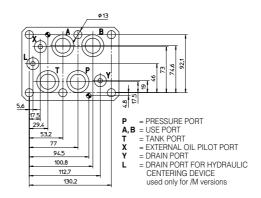
#### 14 MOUNTING SUBPLATES FOR DPH\*-1 AND DPH\*-2

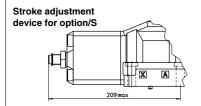
Valve	Subplate mode	del Ports location		rts	Ø Coun [m	Mass [Kg]	
			A, B, P, T	X, Y, (L)	A, B, P, T	X, Y, (L)	[1,49]
DPH*-1	BA-428	Ports A, B, P, T, X, Y underneath;	G 3/4"	G 1/4"	36,5	21,5	5,6
DPH*-1	BA-434	Ports P, T, X, Y underneath; ports A, B on lateral side	G 3/4"	G 1/4"	36,5	21,5	5,5
DPH*-2	BA-418 (/DR)	Ports A, B, P, T, X, Y (L) underneath;	G 3/4"	G 1/4"	36,5	21,5	3,5
DPH*-2	BA-518 (/DR)	Ports A, B, P, T, X, Y (L) underneath;	G 1"	G 1/4"	46	21,5	8
DPH*-2	BA-519 (/DR)	Ports P, T, X, Y (L) underneath; ports A, B on lateral side	G 1"	G 1/4"	46	21,5	8

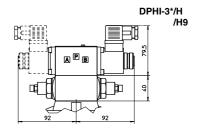
# 15 DIMENSIONS FOR DPH\*-3 [mm]

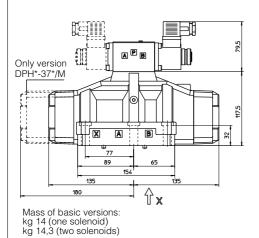
### DPH\*-3\* Mounting surface ISO 4401-AE-08-4 size 25

Fastening bolts:
6 socket head screws M12x50 class 12.9
Diameter of ports A, B, P, T: Ø = 24 mm;
Diameter of ports X, Y: Ø = 7 mm;
Diameter of port L: Ø = 5 mm;
Seals: 4 OR 4112, 3 OR 3056

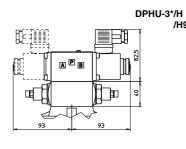


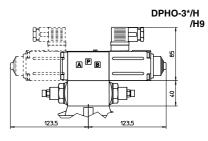






DPHI-3\*



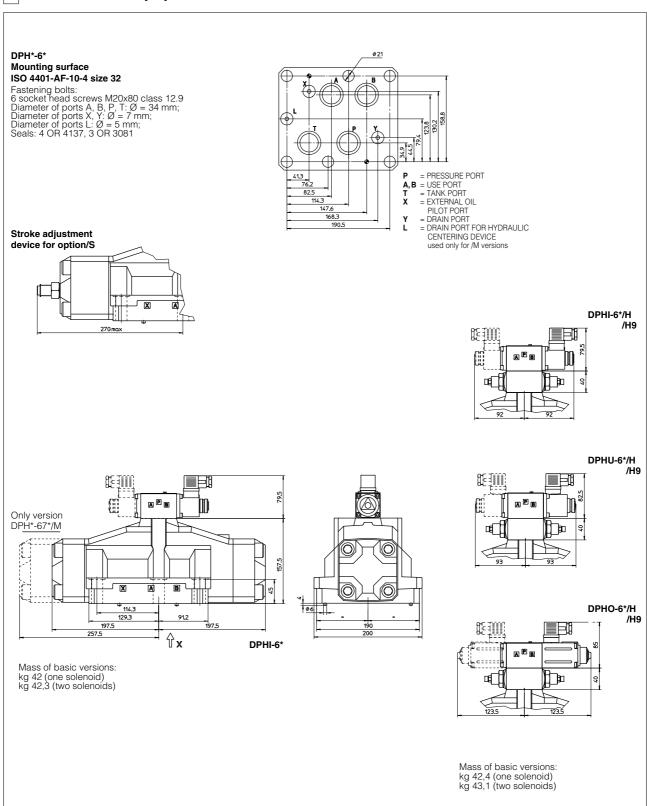


Mass of basic versions: kg 14,4 (one solenoid) kg 15,1 (two solenoids)

Overall dimensions refer to valves with connectors type SP-666

#### 16 MOUNTING SUBPLATES FOR DPH\*-3

Valve	Subplate model		Ports location	Po	rts	Ø Cour [m	iterbore m]	Mass [Kg]	
					A, B, P, T	X, Y, (L)	A, B, P, T	X, Y, (L)	[.,6]
DPH*	*-3	BA-508	(/DR)	Ports A, B, P, T, X, Y (L) underneath;	G 1"	G 1/4"	46	21,5	7
DPH*	*-3	BA-509	(/DR)	Ports P, T, X, Y (L) underneath; ports A, B on lateral	G 1"	G 1/4"	46	21,5	12,5



Overall dimensions refer to valves with connectors type SP-666

# 18 MOUNTING SUBPLATES FOR DPH\*-6

Valve	Subplate model	Ports location	Po	rts	Ø Coun [m		Mass [Kg]
			A, B, P, T	X, Y, (L)	A, B, P, T	X, Y, (L)	[9]
DPH*-6	BA-708 (/DR)	Ports A, B, P, T, X, Y (L) underneath;	G 1 <sub>1/2</sub> "	G 1/4"	63,5	21,5	17